

# Work Order ID 50217

September 28, 2009 10:48:05 AM



Page 1

Item ID: D3163-041  
Revision ID: D  
Item Name: Cover Assembly

Accept



Setup Start



Stop



Start Date: 7/15/09 Start Qty: 2.00  
Required Date: 7/15/09 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: *W*  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start  
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3163

Rev D

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Rivet D3163-3 to D3163-1. Ensure holes line up

*09/10/01* *(D)*

*PTO*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

0.00

*Inspect bonding of D3163-1-3*

*09/10/01*

*(X2)*

*p*

120

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00



Powdercoat

Powder Coating

Memo

0.00

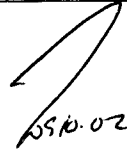
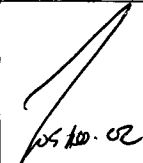
START TIME: *2:00pm*  
*2:30pm* FINISH TIME:

OVEN TEMPERATURE:  
*320°F*

*09/10/01*

*(X2)*

*φ*

W/O: 50217		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09/10/02	100	Replace rivet MS 20426 AD -3-5 for rivet MS 20426 AD 3-4 M <u>4221</u> -5 is too long.	SB	09/10/02	4	 05/10/02	 05/10/02

Part No: D3163-041 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 50217

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Item ID: D3163-041  
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Accept



Setup Start



Stop



Start Date: 7/15/09 Start Qty: 2.00  
Required Date: 7/15/09 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start  
Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

*M-h 09/10/01 (2X)*

140

Small Fab

0.00



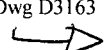
Small Fab

Memo

C'sink D3163-3 as per Dwg D3163. Touch up c'sink holes with alodine. Install Nutplates as per Dwg D3163

0.00

Small Fab



*09/10/01 (2) xTS*  
*09/10/02 (2)*  
*(42) f*

150

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*=> 09/10/02*

# Work Order ID 50217

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Item ID: D3163-041  
Revision ID: D  
Item Name: Cover Assembly

Accept



Setup Start



Stop



Start Date: 7/15/09 Start Qty: 2.00  
Required Date: 7/15/09 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start  
Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

9/10/09 [Signature]

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/01/08 [Signature]  
MF  
09-10-03

# Picklist Print

September 28, 2009 10:48:04 AM

Page 1

Work Order ID: 50217

Parent Item: D3163-041RevD

Parent Item Name: Cover Assembly

Comments:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3163-1RevD

Manufactured

No

100

Each

0.0000

2.0000



Plate

D3163-3RevD

Manufactured

No

100

Each

4.0000

2.0000



Plate

B 50398 8/09/10/01

8/09/10/01

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

4

50334

4

16

2

MS20426AD3-4

Purchased

No

100

Each

8,221.000

8.0000



RIVET

11



8/09/10/01

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

8221

104374

4221

110398

4000

8/16

MS21059L08

Purchased

No

140 100

Each

237.0000

4.0000



Nut



8/09/10/01

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

237

112314

200

12706

37

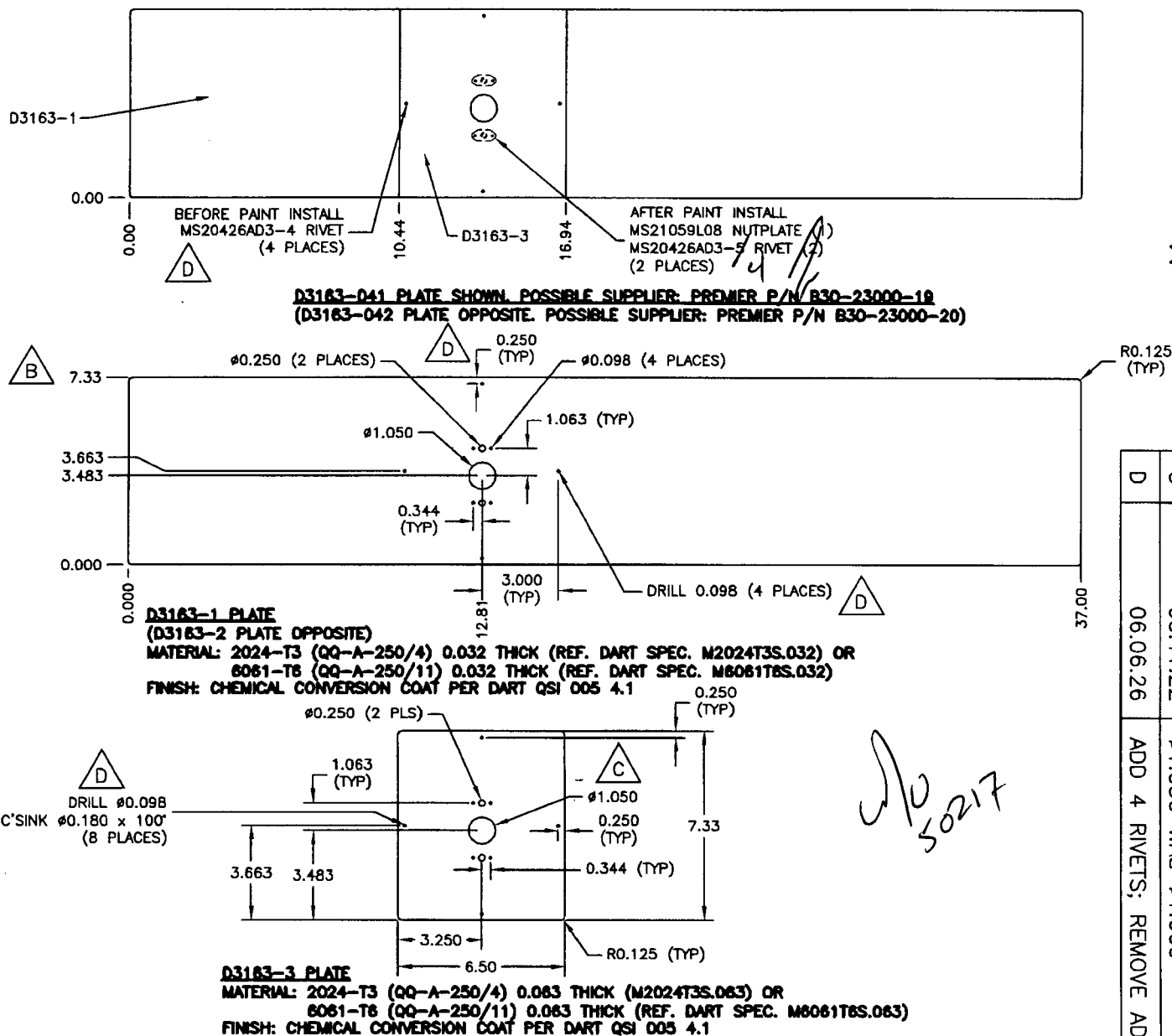
X

MS20426AD3-5  
Rivet Qty 9 Batch

**DART**

RELEASED  
06.06.26

DESIGN	RF	DRAWN BY	CB	DART AEROSPACE LTD
CHECKED	RF	APPROVED	CB	HAMKESBURY, ONTARIO, CANADA
DATE	06.06.26	TITLE	D3163	REV. D
		PLATE	NEW ISSUE	SHEET 1 OF 1
			7.33 WAS 7.20; REMOVE PERIMETER HOLES	SCALE 1:6
			05.11.22	
			06.06.26	
			ADD 4 RIVETS; REMOVE ADHESIVE	



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